LCI model and tool for chemicals discharged down the drain

Case study on detergent formulations

Ivan Muñoz, 2.-0 LCA consultants Gert Van Hoof, Procter & Gamble Giles Rigarlsford, Unilever







Background and aim

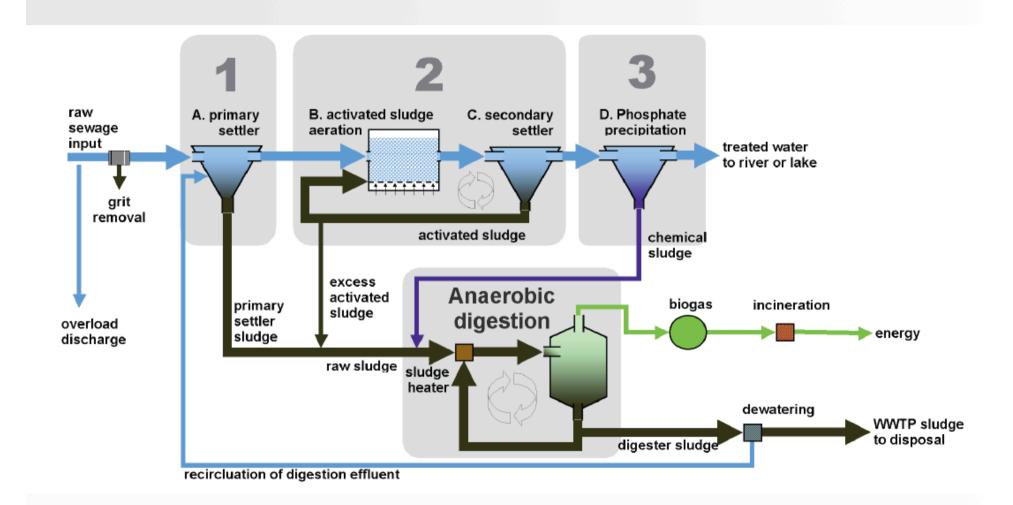
- There is a need to better assess in LCA the disposal of chemicals down the drain including fate in wastewater treament and direct discharge scenarios
- Current wastewater treatment plant (WWTP) models in LCA, e.g. Ecoinvent (Doka 2007):
 - Reflect average conditions in WWTPs, rather than model the specific fate of chemicals (e.g. Degradability)
- We recently developed WW LCI, a model that calculates chemicalspecific LCIs of chemicals discharged down the drain
- We compared two models for strengths and weaknesses: Ecoinvent model and WW LCI using three detergent formulations.



Ecoinvent model (Doka 2007)

- Developed for ecoinvent v2
- Programmed in Excel
- Weighted average technology for Switzerland in the early 2000's
- Sludge disposal includes incineration and landfarming only
- The functional unit is 1 m³ of wastewater, as characterized by the user
- Wastewater characterization based on general descriptors (BOD, TOC, N, P, etc.)
- Based on a complete mass balance using average transfer factors for each descriptor

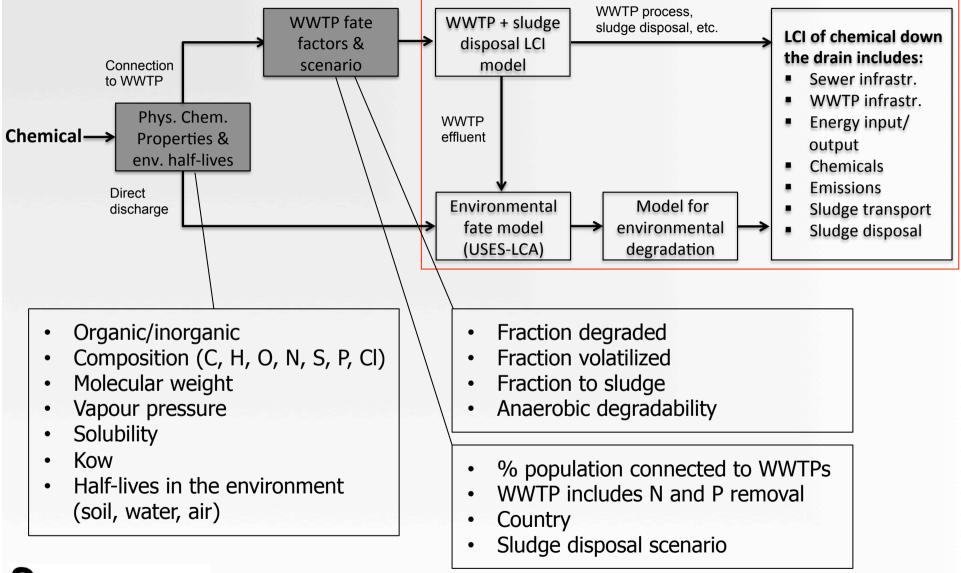
Ecoinvent model (Doka 2007)





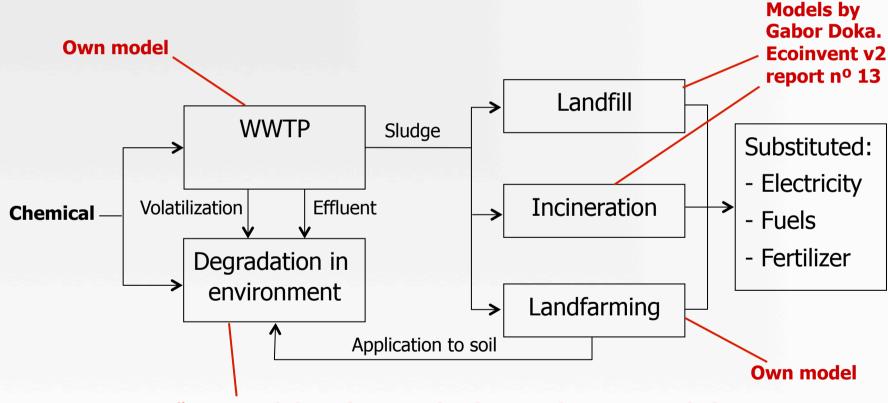
WW LCI: Concept, scope and data

WW LCI



WW LCI: Concept, scope and data

- Mass and energy balances
- Functional unit is 1 kg of chemical
- Multifunctionality solved by substitution (credits)



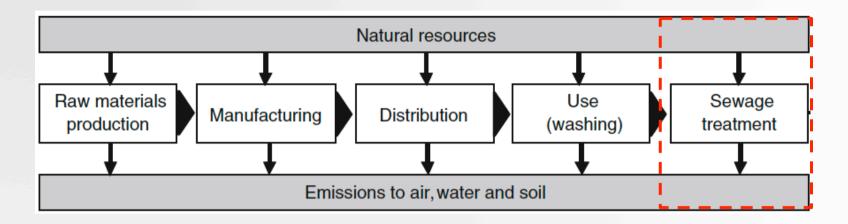
Muñoz, I. et al. (2013) Accounting for greenhouse gas emissions from the degradation of chemicals in the environment . IJLCA, 18:252–262.

WW LCI: key features

- All calculations performed in an Excel file: WW LCI.xlsx
- 30 chemicals can be assessed at a time
- All input values transparently displayed and can be specified by the user
- Output: LCIs use ecoinvent 3 nomenclature
- LCIs can be exported as CSV files to LCA software SimaPro for further analysis.



Case study: scope

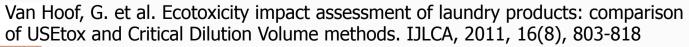


- Functional unit is one wash in a washing machine in Germany
- The washing machine uses 50 L water/wash
- Three average detergent formulations (Van Hoof et al. 2011):
 - Powder: 85 g/wash + 50 L water
 - Liquid dilute: 122 g/wash + 50 L water
 - Liquid concentrate: 39 g/wash + 50 L water



Case study: scope

Ingredient CAS number Powder Liquid Concentrated					
Water 7.80 74.43 45.59 Sodium carbonate 497-19-8 22.18 Sodium sulfate 7757-82-6 19.89 Sodium percarbonate 15630-89-4 13.28 Na, linear alkylbenzene sulfonate 68411-30-3 8.69 5.02 14.43 Zeolite 1318-02-1 7.04 7.04 7.04 7.04 Sodium silicate 1344-00-9 4.71 8.69 5.02 14.43 Ecolite 1318-02-1 7.04 7.04 7.04 7.04 Sodium silicate 1302-78-9 4.48 7.04			Composition (% in weight)		
Sodium carbonate 497-19-8 22.18 Sodium sulfate 7757-82-6 19.89 Sodium percarbonate 15630-89-4 13.28 Na, linear alkylbenzene sulfonate 68411-30-3 8.69 5.02 14.43 Zeolite 1318-02-1 7.04 7.04 7.04 Sodium silicate 1344-00-9 4.71 8.69 5.02 14.43 Zeolite 1318-02-1 7.04 7.0	Ingredient	CAS number	Powder	Liquid	Concentrated
Sodium sulfate 7757-82-6 19.89 Sodium percarbonate 15630-89-4 13.28 Na, linear alkylbenzene sulfonate 68411-30-3 8.69 5.02 14.43 Zeolite 1318-02-1 7.04 7.04 7.04 Sodium silicate 1344-00-9 4.71 4.71 7.04 7.04 Sodium silicate 1344-00-9 4.71 4.71 7.04	Water		7.80	74.43	45.59
Sodium percarbonate 15630-89-4 13.28 Na, linear alkylbenzene sulfonate 68411-30-3 8.69 5.02 14.43 Zeolite 1318-02-1 7.04 7.04 Sodium silicate 1344-00-9 4.71 4.71 Bentonite 1302-78-9 4.48 4.8 C15 alkylethoxysulphate (3EO) 3.09 4.58 TAED 10543-57-4 2.83 Acrylic acid 79-10-7 1.48 Carboxymethylcellulose 9000-11-7 1.23 Citric acid 77-92-9 1.00 Polyacrylate 9007-04-7 0.58 HEDP Na 3794-83-0 0.54 0.47 0.45 Enzymes 0.35 0.34 1.28 Sodium chloride 0.073 0.001 0.0013 Dye CI 15630 1103-38-4 0.0085 0.0011 0.0013 C12 alkylethoxysulphate (3EO) 3.21 6.12 Sodium dodecanate 629-25-4 2.88 6.04 Propyleneglycol 57-55-6 2.36 6.71 Citrate 68-04-2 2.22 <td>Sodium carbonate</td> <td>497-19-8</td> <td>22.18</td> <td></td> <td></td>	Sodium carbonate	497-19-8	22.18		
Na, linear alkylbenzene sulfonate 68411-30-3 8.69 5.02 14.43 Zeolite 1318-02-1 7.04 7.04 Sodium silicate 1344-00-9 4.71 4.71 Bentonite 1302-78-9 4.48 4.58 C15 alkylethoxysulphate (3EO) 3.09 4.58 TAED 10543-57-4 2.83 Acrylic acid 79-10-7 1.48 Carboxymethylcellulose 9000-11-7 1.23 Citric acid 77-92-9 1.00 Polyacrylate 9007-04-7 0.58 HEDP Na 3794-83-0 0.54 0.47 0.45 Enzymes 0.35 0.34 1.28 Sodium chloride 0.073 0.001 0.0013 Dye CI 15630 1103-38-4 0.0085 0.0011 0.0013 C12 alkylethoxysulphate (3EO) 3.21 6.12 Sodium dodecanate 629-25-4 2.88 6.04 Propyleneglycol 57-55-6 2.36 6.71 Citrate 68-04-2 2.22 3.42 Ethanol 64-17-5 1.	Sodium sulfate	7757-82-6	19.89		
Zeolite 1318-02-1 7.04 Sodium silicate 1344-00-9 4.71 Bentonite 1302-78-9 4.48 C15 alkylethoxysulphate (3EO) 3.09 4.58 TAED 10543-57-4 2.83 Acrylic acid 79-10-7 1.48 Carboxymethylcellulose 9000-11-7 1.23 Citric acid 77-92-9 1.00 Polyacrylate 9007-04-7 0.58 HEDP Na 3794-83-0 0.54 0.47 0.45 Enzymes 0.35 0.34 1.28 Sodium chloride 0.073 0.0011 0.0013 C12 alkylethoxysulphate (3EO) 3.21 6.12 Sodium dodecanate 629-25-4 2.88 6.04 Propyleneglycol 57-55-6 2.36 6.71 Citrate 68-04-2 2.22 3.42 Ethanol 64-17-5 1.55 Sodium metaborate 231-891-6 0.67 0.42 C25AE7 petro 66455-15-0 1.75 12.13 Glycerin 56-81-5 1.24 <t< td=""><td>Sodium percarbonate</td><td>15630-89-4</td><td>13.28</td><td></td><td></td></t<>	Sodium percarbonate	15630-89-4	13.28		
Sodium silicate 1344-00-9 4.71 Bentonite 1302-78-9 4.48 C15 alkylethoxysulphate (3EO) 3.09 4.58 TAED 10543-57-4 2.83 Acrylic acid 79-10-7 1.48 Carboxymethylcellulose 9000-11-7 1.23 Citric acid 77-92-9 1.00 Polyacrylate 9007-04-7 0.58 HEDP Na 3794-83-0 0.54 0.47 0.45 Enzymes 0.35 0.34 1.28 Sodium chloride 0.073 0.0011 0.0013 C12 alkylethoxysulphate (3EO) 3.21 6.12 Sodium dodecanate 629-25-4 2.88 6.04 Propyleneglycol 57-55-6 2.36 6.71 Citrate 68-04-2 2.22 3.42 Ethanol 64-17-5 1.55 Sodium metaborate 231-891-6 0.67 0.42 C25AE7 petro 66455-15-0 1.75 12.13 Glycerin 56-81-5 1.24 PEI ethoxylate 68130-99-4 0.09 <td>Na, linear alkylbenzene sulfonate</td> <td>68411-30-3</td> <td>8.69</td> <td>5.02</td> <td>14.43</td>	Na, linear alkylbenzene sulfonate	68411-30-3	8.69	5.02	14.43
Bentonite 1302-78-9 4.48 C15 alkylethoxysulphate (3EO) 3.09 4.58 TAED 10543-57-4 2.83 Acrylic acid 79-10-7 1.48 Carboxymethylcellulose 9000-11-7 1.23 Citric acid 77-92-9 1.00 Polyacrylate 9007-04-7 0.58 HEDP Na 3794-83-0 0.54 0.47 0.45 Enzymes 0.35 0.34 1.28 Sodium chloride 0.073 0.0011 0.0013 Dye CI 15630 1103-38-4 0.0085 0.0011 0.0013 C12 alkylethoxysulphate (3EO) 3.21 6.12 Sodium dodecanate 629-25-4 2.88 6.04 Propyleneglycol 57-55-6 2.36 6.71 Citrate 68-04-2 2.22 3.42 Ethanol 64-17-5 1.55 Sodium metaborate 231-891-6 0.67 0.42 C25AE7 petro 66455-15-0 1.75 12.13 Glycerin 56-81-5 1.24 PEI ethoxylate 68130-99-4 </td <td>Zeolite</td> <td>1318-02-1</td> <td>7.04</td> <td></td> <td></td>	Zeolite	1318-02-1	7.04		
C15 alkylethoxysulphate (3EO) TAED 10543-57-4 2.83 Acrylic acid 79-10-7 1.48 Carboxymethylcellulose 9000-11-7 1.23 Citric acid 77-92-9 1.00 Polyacrylate 9007-04-7 0.58 HEDP Na 3794-83-0 0.54 0.47 0.45 Enzymes 0.35 0.34 1.28 Sodium chloride 0.073 Dye CI 15630 1103-38-4 0.0085 0.0011 0.0013 C12 alkylethoxysulphate (3EO) Sodium dodecanate 629-25-4 Propyleneglycol 57-55-6 2.36 6.71 Citrate 68-04-2 2.22 3.42 Ethanol 64-17-5 Sodium metaborate 231-891-6 C25AE7 petro 66455-15-0 56-81-5 biphenyl disulfonate (FWA5) 27344-41-8	Sodium silicate	1344-00-9	4.71		
TAED 10543-57-4 2.83 Acrylic acid 79-10-7 1.48 Carboxymethylcellulose 9000-11-7 1.23 Citric acid 77-92-9 1.00 Polyacrylate 9007-04-7 0.58 HEDP Na 3794-83-0 0.54 0.47 0.45 Enzymes 0.35 0.34 1.28 Sodium chloride 0.073 0.0011 0.0013 C12 alkylethoxysulphate (3EO) 3.21 6.12 Sodium dodecanate 629-25-4 2.88 6.04 Propyleneglycol 57-55-6 2.36 6.71 Citrate 68-04-2 2.22 3.42 Ethanol 64-17-5 1.55 Sodium metaborate 231-891-6 0.67 0.42 C25AE7 petro 66455-15-0 1.75 12.13 Glycerin 56-81-5 1.24 PEI ethoxylate 68130-99-4 0.75 biphenyl disulfonate (FWA5) 27344-41-8 0.09	Bentonite	1302-78-9	4.48		
Acrylic acid 79-10-7 1.48 Carboxymethylcellulose 9000-11-7 1.23 Citric acid 77-92-9 1.00 Polyacrylate 9007-04-7 0.58 HEDP Na 3794-83-0 0.54 0.47 0.45 Enzymes 0.35 0.34 1.28 Sodium chloride 0.073 Dye CI 15630 1103-38-4 0.0085 0.0011 0.0013 C12 alkylethoxysulphate (3EO) 3.21 6.12 Sodium dodecanate 629-25-4 2.88 6.04 Propyleneglycol 57-55-6 2.36 6.71 Citrate 68-04-2 2.22 3.42 Ethanol 64-17-5 1.55 Sodium metaborate 231-891-6 0.67 0.42 C25AE7 petro 66455-15-0 1.75 12.13 Glycerin 56-81-5 1.24 PEI ethoxylate 68130-99-4 biphenyl disulfonate (FWA5) 27344-41-8	C15 alkylethoxysulphate (3EO)		3.09	4.58	
Carboxymethylcellulose 9000-11-7 1.23 Citric acid 77-92-9 1.00 Polyacrylate 9007-04-7 0.58 HEDP Na 3794-83-0 0.54 0.47 0.45 Enzymes 0.35 0.34 1.28 Sodium chloride 0.073 0.0011 0.0013 C12 alkylethoxysulphate (3EO) 3.21 6.12 Sodium dodecanate 629-25-4 2.88 6.04 Propyleneglycol 57-55-6 2.36 6.71 Citrate 68-04-2 2.22 3.42 Ethanol 64-17-5 1.55 Sodium metaborate 231-891-6 0.67 0.42 C25AE7 petro 66455-15-0 1.75 12.13 Glycerin 56-81-5 1.24 PEI ethoxylate 68130-99-4 0.75 biphenyl disulfonate (FWA5) 27344-41-8 0.09	TAED	10543-57-4	2.83		
Carboxymethylcellulose 9000-11-7 1.23 Citric acid 77-92-9 1.00 Polyacrylate 9007-04-7 0.58 HEDP Na 3794-83-0 0.54 0.47 0.45 Enzymes 0.35 0.34 1.28 Sodium chloride 0.073 0.0011 0.0013 C12 alkylethoxysulphate (3EO) 3.21 6.12 Sodium dodecanate 629-25-4 2.88 6.04 Propyleneglycol 57-55-6 2.36 6.71 Citrate 68-04-2 2.22 3.42 Ethanol 64-17-5 1.55 Sodium metaborate 231-891-6 0.67 0.42 C25AE7 petro 66455-15-0 1.75 12.13 Glycerin 56-81-5 1.24 PEI ethoxylate 68130-99-4 0.75 biphenyl disulfonate (FWA5) 27344-41-8 0.09	Acrylic acid	79-10-7	1.48		
Citric acid 77-92-9 1.00 Polyacrylate 9007-04-7 0.58 HEDP Na 3794-83-0 0.54 0.47 0.45 Enzymes 0.35 0.34 1.28 Sodium chloride 0.073 0.0011 0.0013 C12 alkylethoxysulphate (3EO) 3.21 6.12 Sodium dodecanate 629-25-4 2.88 6.04 Propyleneglycol 57-55-6 2.36 6.71 Citrate 68-04-2 2.22 3.42 Ethanol 64-17-5 1.55 Sodium metaborate 231-891-6 0.67 0.42 C25AE7 petro 66455-15-0 1.75 12.13 Glycerin 56-81-5 1.24 PEI ethoxylate 68130-99-4 0.75 biphenyl disulfonate (FWA5) 27344-41-8 0.09		9000-11-7	1.23		
HEDP Na 3794-83-0 0.54 0.47 0.45 Enzymes 0.35 0.34 1.28 Sodium chloride 0.073 0.001 0.0013 Dye CI 15630 1103-38-4 0.0085 0.0011 0.0013 C12 alkylethoxysulphate (3EO) 3.21 6.12 Sodium dodecanate 629-25-4 2.88 6.04 Propyleneglycol 57-55-6 2.36 6.71 Citrate 68-04-2 2.22 3.42 Ethanol 64-17-5 1.55 Sodium metaborate 231-891-6 0.67 0.42 C25AE7 petro 66455-15-0 1.75 12.13 Glycerin 56-81-5 1.24 PEI ethoxylate 68130-99-4 0.75 biphenyl disulfonate (FWA5) 27344-41-8 0.09	· ·	77-92-9	1.00		
HEDP Na 3794-83-0 0.54 0.47 0.45 Enzymes 0.35 0.34 1.28 Sodium chloride 0.073 0.001 0.0013 Dye CI 15630 1103-38-4 0.0085 0.0011 0.0013 C12 alkylethoxysulphate (3EO) 3.21 6.12 Sodium dodecanate 629-25-4 2.88 6.04 Propyleneglycol 57-55-6 2.36 6.71 Citrate 68-04-2 2.22 3.42 Ethanol 64-17-5 1.55 Sodium metaborate 231-891-6 0.67 0.42 C25AE7 petro 66455-15-0 1.75 12.13 Glycerin 56-81-5 1.24 PEI ethoxylate 68130-99-4 0.75 biphenyl disulfonate (FWA5) 27344-41-8 0.09	Polyacrylate	9007-04-7	0.58		
Sodium chloride 0.073 Dye CI 15630 1103-38-4 0.0085 0.0011 0.0013 C12 alkylethoxysulphate (3EO) 3.21 6.12 Sodium dodecanate 629-25-4 2.88 6.04 Propyleneglycol 57-55-6 2.36 6.71 Citrate 68-04-2 2.22 3.42 Ethanol 64-17-5 1.55 Sodium metaborate 231-891-6 0.67 0.42 C25AE7 petro 66455-15-0 1.75 12.13 Glycerin 56-81-5 1.24 PEI ethoxylate 68130-99-4 0.75 biphenyl disulfonate (FWA5) 27344-41-8 0.09		3794-83-0	0.54	0.47	0.45
Sodium chloride 0.073 Dye CI 15630 1103-38-4 0.0085 0.0011 0.0013 C12 alkylethoxysulphate (3EO) 3.21 6.12 Sodium dodecanate 629-25-4 2.88 6.04 Propyleneglycol 57-55-6 2.36 6.71 Citrate 68-04-2 2.22 3.42 Ethanol 64-17-5 1.55 Sodium metaborate 231-891-6 0.67 0.42 C25AE7 petro 66455-15-0 1.75 12.13 Glycerin 56-81-5 1.24 PEI ethoxylate 68130-99-4 0.75 biphenyl disulfonate (FWA5) 27344-41-8 0.09	Enzymes		0.35	0.34	1.28
C12 alkylethoxysulphate (3EO) 3.21 6.12 Sodium dodecanate 629-25-4 2.88 6.04 Propyleneglycol 57-55-6 2.36 6.71 Citrate 68-04-2 2.22 3.42 Ethanol 64-17-5 1.55 Sodium metaborate 231-891-6 0.67 0.42 C25AE7 petro 66455-15-0 1.75 12.13 Glycerin 56-81-5 1.24 PEI ethoxylate 68130-99-4 0.75 biphenyl disulfonate (FWA5) 27344-41-8 0.09			0.073		
Sodium dodecanate 629-25-4 2.88 6.04 Propyleneglycol 57-55-6 2.36 6.71 Citrate 68-04-2 2.22 3.42 Ethanol 64-17-5 1.55 Sodium metaborate 231-891-6 0.67 0.42 C25AE7 petro 66455-15-0 1.75 12.13 Glycerin 56-81-5 1.24 PEI ethoxylate 68130-99-4 0.75 biphenyl disulfonate (FWA5) 27344-41-8 0.09	Dye CI 15630	1103-38-4	0.0085	0.0011	0.0013
Sodium dodecanate 629-25-4 2.88 6.04 Propyleneglycol 57-55-6 2.36 6.71 Citrate 68-04-2 2.22 3.42 Ethanol 64-17-5 1.55 Sodium metaborate 231-891-6 0.67 0.42 C25AE7 petro 66455-15-0 1.75 12.13 Glycerin 56-81-5 1.24 PEI ethoxylate 68130-99-4 0.75 biphenyl disulfonate (FWA5) 27344-41-8 0.09	C12 alkylethoxysulphate (3EO)			3.21	6.12
Citrate 68-04-2 2.22 3.42 Ethanol 64-17-5 1.55 Sodium metaborate 231-891-6 0.67 0.42 C25AE7 petro 66455-15-0 1.75 12.13 Glycerin 56-81-5 1.24 PEI ethoxylate 68130-99-4 0.75 biphenyl disulfonate (FWA5) 27344-41-8 0.09		629-25-4		2.88	6.04
Ethanol 64-17-5 1.55 Sodium metaborate 231-891-6 0.67 0.42 C25AE7 petro 66455-15-0 1.75 12.13 Glycerin 56-81-5 1.24 PEI ethoxylate 68130-99-4 0.75 biphenyl disulfonate (FWA5) 27344-41-8 0.09	Propyleneglycol	57-55-6		2.36	6.71
Sodium metaborate 231-891-6 0.67 0.42 C25AE7 petro 66455-15-0 1.75 12.13 Glycerin 56-81-5 1.24 PEI ethoxylate 68130-99-4 0.75 biphenyl disulfonate (FWA5) 27344-41-8 0.09	Citrate	68-04-2		2.22	3.42
C25AE7 petro 66455-15-0 1.75 12.13 Glycerin 56-81-5 1.24 PEI ethoxylate 68130-99-4 0.75 biphenyl disulfonate (FWA5) 27344-41-8 0.09	Ethanol	64-17-5		1.55	
Glycerin 56-81-5 1.24 PEI ethoxylate 68130-99-4 0.75 biphenyl disulfonate (FWA5) 27344-41-8 0.09	Sodium metaborate	231-891-6		0.67	0.42
Glycerin 56-81-5 1.24 PEI ethoxylate 68130-99-4 0.75 biphenyl disulfonate (FWA5) 27344-41-8 0.09	C25AE7 petro	66455-15-0		1.75	12.13
biphenyl disulfonate (FWA5) 27344-41-8 0.09		56-81-5			1.24
biphenyl disulfonate (FWA5) 27344-41-8 0.09		68130-99-4			0.75
		27344-41-8			0.09
Perfume (excluded) 0.76 0.54 1.33			0.76	0.54	1.33



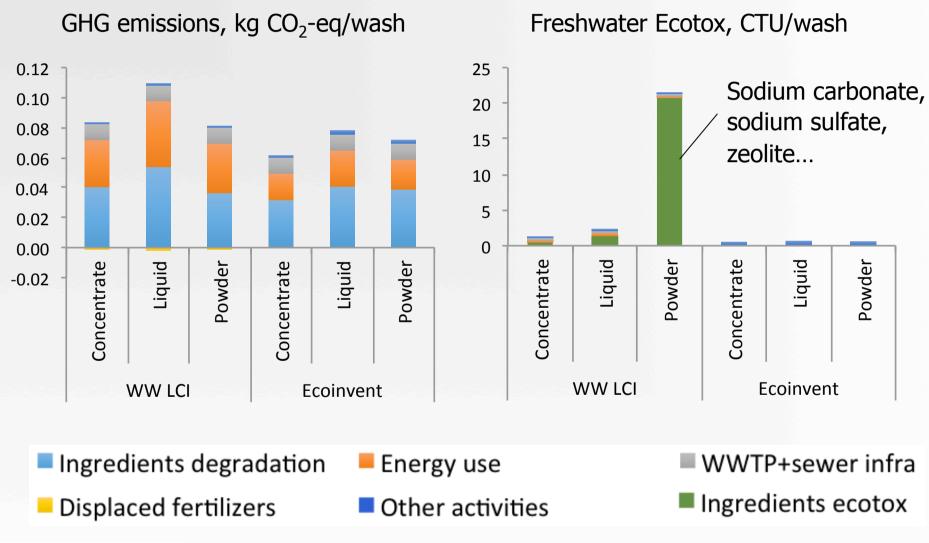


Case study: data used

- WW LCI: data sources for ingredients
 - Published risk assessments, e.g. ECHA, HERA* (composition, phys-chem properties, fate in WWTP, etc.)
 - Some WWTP factors based on expert judgement due to lack of data, e.g. Bentonite, PEI ethoxylates, dye...
- Ecoinvent model: data sources for ingredients
 - Only composition needed (TOC, N, P, etc.)
- Sludge disposal in Germany: 42% agriculture, 58% incineration

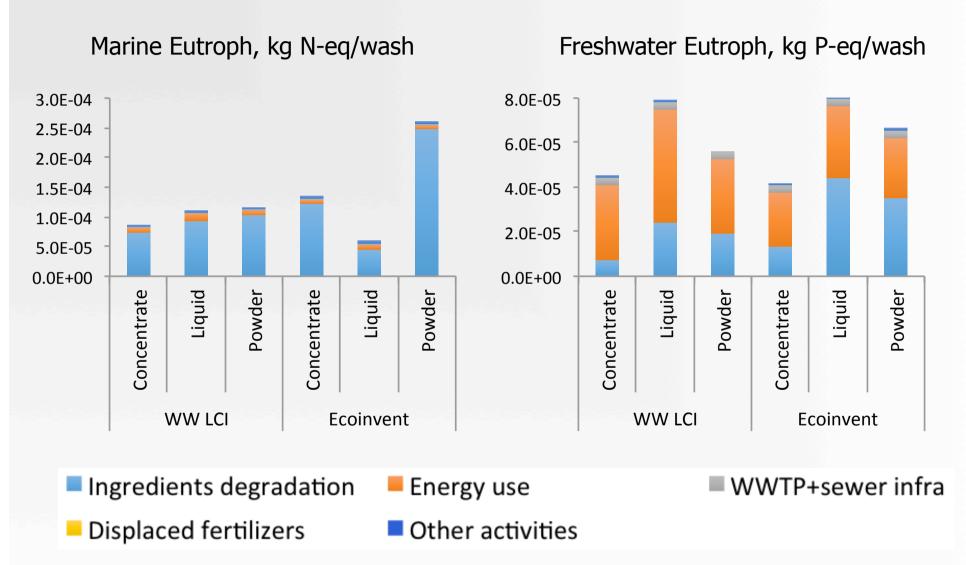


Case study: results



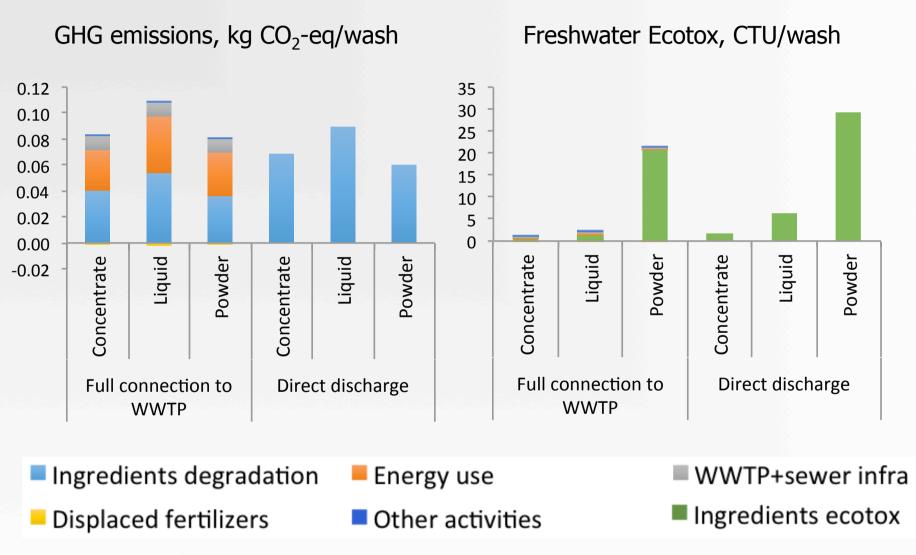


Case study: results



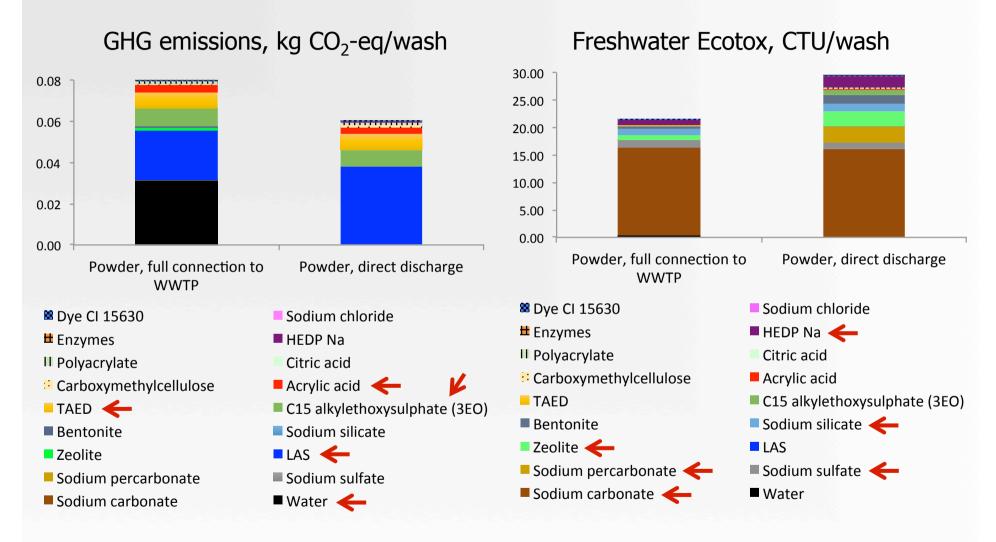


WW LCI: direct discharges





WW LCI: contributions by ingredient





Conclusions

- GHG emissions and freshwater eutrophication results are similar with the two models
- Marine eutrophication results differ due to higher N removal rates considered in WW LCI
- Surprisingly high contribution to ecotoxicity from inorganic ingredients like zeolites and carbonates
- Summary of strengths and weaknesses:

	WW LCI	Ecoinvent wastewater model		
Strengths	 Complete flow analysis for individual substances Assesses direct discharges Results by individual substance 	Low data collection effort		
Weaknesses	High data collection effort	 Does not track fate of individual substances Does not assess direct discharges Swiss scenario only 		

20 LCA consultants -

Further developments

- Recently launched WW LCI v.2, in collaboration with the Technical University of Denmark (DTU)
- WW LCI v.2 is the result of integrating WW LCI with
 Sewage LCI
- What is new in WW LCI v.2:
 - Treatment by septic tanks
 - Adding WWTPs with primary treatment only
 - Adding WWTPs with tertiary treatment (sand filter)
 - Sludge composting as additional disposal option
 - Built-in scenarios (% connection to WWTP, sludge disposal)
 for 56 countries
- Article in preparation



Thank you!

More info:

http://lca-net.com/projects/show/wastewater-lci-initiative/

Reference:

Muñoz I, Otte N, Van Hoof G, Rigarlsford G. *A model and tool to calculate life cycle inventories of chemicals discharged down the drain.* International Journal of Life Cycle Assessment, Online First, DOI: 10.1007/s11367-016-1189-3

Thanks to our sponsors:





